(j)Crazy Iron



KAWASAKI NINJA 400 ID: 41361012/41361017

Left side

Installing:

Right side





(j)Crazy Iron

Comments:

1. Contact a specialized service, do not install the cage yourself!

2. Unscrew the original bolt at point \mathbb{N}_{2} 1 and screw with the M10x1.25x130 Bolt through the 22x10x81

spacer Plate with a welded nut. The nut should look towards the engine !!!

3. Remove the original bolt from point N_{27}

4. Attach the left part of the cage to point N_{23} and to point N_{27} . Orient the Plate so that the mounting holes align

5. Bring the left part of the cage with a bolt M10x40 at point N_{23} and a Rod M10x330 through a spacer 20x10x35 at point N_{27}

6. Remove the original bolt at point N_2 and screw with the M10x1.25x100 Bolt through the 22x10x48 Spacer Plate with a welded nut. The nut should look towards the engine !!!

7. Attach the right part of the cage to point No4 and point No8. Orient the Plate so that the mounting holes align.

8. Bring the right part of the cage with a M10x40 bolt at point №4 and a nut onto the M10x330 Rod through a 20x10x35 spacer at point №8

9. Install a rod 217 mm long between points №5 and №6 and fix it with M10x1.25x30 bolts

10. Tighten fixture according to the table.

11. Install the Sliders at points №№ 3,4,9,10 and fix them with self-tapping screws.

12. Put decorative caps on nuts at point $N_{2}7$ and $N_{2}8$.

13. In the case of using a damper cage, article 41371017 instead of sliders to point №3,4,9,10

Damper sliders are used. (see assembly diagram of damper sliders)

Tightening torques Nm						
Thread	Connection type					
	Steel	Aluminum				
M6	10	6				
M8	24	20				
M10	48	35				
M12	56	45				

N			Items		
	Bolt M10x1,25x130	Spring washer	Washer	Plate 017	Spacer 22x10x81
1		G	0	00	
2	Bolt M10x1,25x100	Spring washer	Washer	Plate 017	Spacer 22x10x48
		G	0		
3	Bolt M10x40	Spring washer	Washer	Slider	Screw
		0	0		
	Bolt M10x40	Spring washer	Washer	Slider	Screw
4		0	0		Commence
	Bolt M10x1,25x30	Spring washer	Washer	Rod L=217	
5		0	0		
	Bolt M10x1,25x30	Spring washer	Washer		
6		0	0		
	Rod M10x330	Nut	Washer	Spacer 20x10x35	Decorative caps
7			0		
8		Nut	Washer	Spacer 20x10x35	Decorative caps
			0		
9	Slider	Screw			
	Slider	Screw			
10		Common			