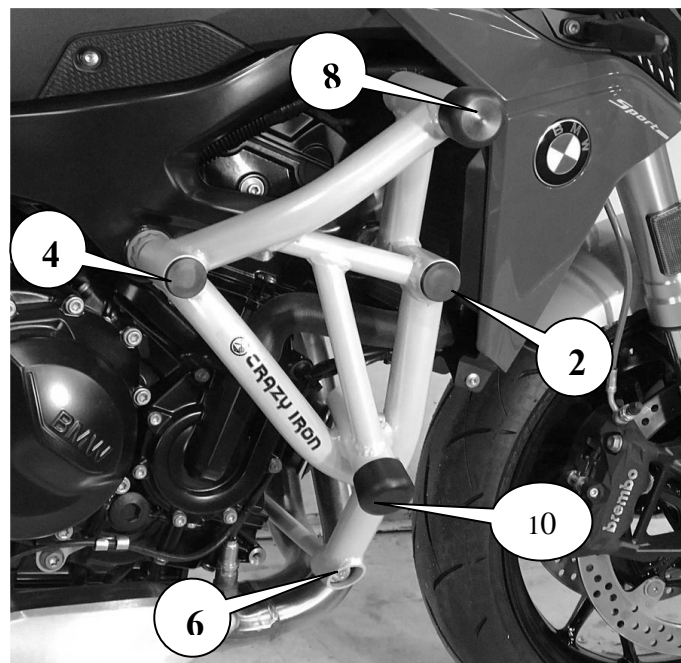
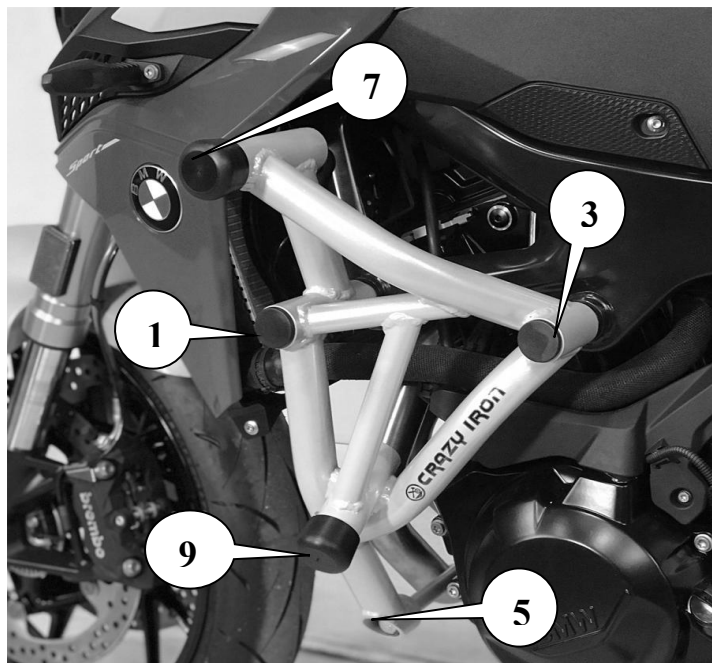




Installing:

Left side:

Right side:

































## Comments:

1. Contact a specialized service, do not install the cage yourself!
2. Remove the original bolt in point #1
3. Attach left side of cage to points #1 and #3
4. Screw lightly left side of cage with the M12x120 Bolt in point No. 1 and with the M12x100 Bolt in point No. 3
5. Remove the original bolt at point #2
6. Attach right side of cage to points #2 and #4
7. Screw lightly right side of cage with the M12x120 Bolt at point No. 2 and with the M12x120 Bolt at point No. 4
8. Install brace 295 mm between points No. 5 and No. 6 and fix it with bolts M10x1.25x30
9. Torque fastener according to the table.
10. Install Sliders at points No. 7,8,9,10 and fix them with self-tapping screws.
11. Install decorative caps at points No. 1,2,3 and 4.
12. In the case of using a damper cage, article 90205317, damper sliders are used instead of sliders at points No. 7,8,9,10. (see damper slider assembly diagram)

Tightening torques Nm		
Thread	Connection type	
	Steel	Aluminum
M6	10	6
M8	24	20
M10	48	35
M12	56	45

Component table with according to numbers in the photo:

№	Items				
1	Bolt M12x120	Spring washer	Washer	Cap	
					
2	Bolt M12x120	Spring washer	Washer	Cap	
					
3	Bolt M12x100	Spring washer	Washer	Cap	
					
4	Bolt M12x120	Spring washer	Washer	Cap	
					
5	Bolt M10x1,25x30	Spring washer	Washer	Brace L=295 	
					
6	Bolt M10x1,25x30	Spring washer	Washer		
					
7	Slider	Screw			
					
8	Slider	Screw			
					
9	Slider	Screw			
					
10	Slider	Screw			
	