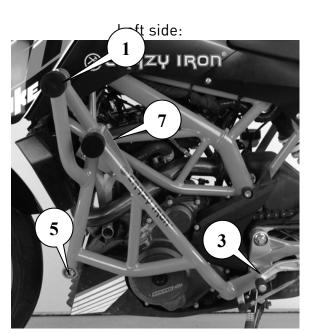
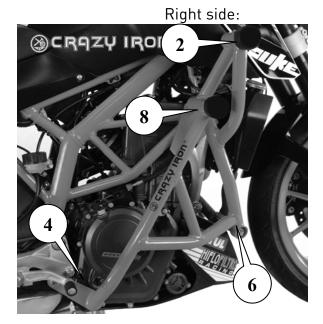
(i) Crazy Iron

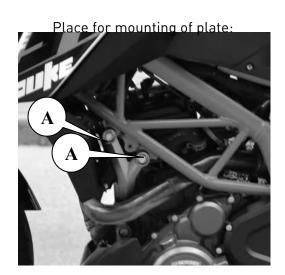
KTM Duke 390 since 2021 ID 900911/9009112/9009117

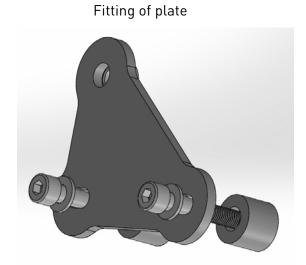












Comments:

NEVER LOOSEN ENGINE BOLTS FROM THE LEFT AND RIGHT SIDES AT THE SAME TIME!!!

- 1. Contact a specialized service, do not install the cage yourself!
- 2. Remove fairing elements if they can interfere the installation of Plate
- 3. Remove original bolt from points A on the right side and attach Plate to points A with bolts and spacers and fix.
- 4. Remove original bolt from points A on the left side and attach Plate to points A with bolts and spacers and fix.
- 5. Install fairing back.
- 6. Remove original bolts from point 4 on the right side of motorcycle.
- 7. Attach right side of cage to points 4 and 8 and fix with bolt M10x120 through spacer 22x10x16 in point 4 and with bolt Bolt M10x40 in point 8
- 8. Remove original bolts from point 3 on the right side of motorcycle.
- 9. Attach right side of cage to points 3 and 7 and fix with bolt M10x120 through spacer 22x10x16 in point 3 and with bolt Bolt M10x40 in point 8
- 10. Install between points №5 and №6 the brace and fix it with Bolts M10x1,25x30
- 11. Tighten the fasteners according to the table.
- 12. Install sliders in points $N^{\circ}N^{\circ}1,2,7,8$ and fix them with screws

Tightening torques Nm							
	Connection type						
Thread	Steel	Aluminum					
M6	10	6					
M8	24	20					
M10	48	35					
M12	56	45					

NEVER LOOSEN ENGINE BOLTS FROM THE LEFT AND RIGHT SIDES AT THE SAME TIME!!!



Compor	nent table with according	- 5	•			
No	Slider	Screw	Items		9.7	
1		Ommon				-
2	Slider	Screw				
3	Bolt M10x120	Spring washer	Washer	Spacer 20x10x16		
	Bolt M10x120	Spring washer	Washer	Spacer 20x10x16		
4		0	0	0		
	Bolt M10x1,25x30	Spring washer	Washer	Brace		
5		0	0			
	Bolt M10x1,25x30	Spring washer	Washer			
6		0	0			
	Plate	Bolt M8x50 for Duke390, bolt M8x45 for Duke125/200	Washer	Spacer 20x10x17	Slider	Screw
7			0	9		Ommo
			O			
			olt M10x40 DIN933			
	Plate	Bolt M8x50 for Duke390, bolt M8x45 for Duke125/200	Washer	Spacer 20x10x17	Slider	Screw
		-	0	4		
8			0			Ommon
		Bolt M10x40 DIN933				
01.	-					(0)
	S					