(j) Crazy Iron

HONDA CB1000R `18-ID: 114412/114417

Left side:

Installing:







- 1. Contact a specialized service, do not install the cage yourself!
- 2. Remove original bolts in points №5, №6 and replace with rod M12x295
- 3. Remove original bolt in point 1
- 4. Attach left side of cage to points №1 and №5
- 5. Screw lightly left side of cage with nut and rod from p.5 through ear of cage and in point 5 and with bolt

M12x1,25x90 in point 1

6. Remove original bolts in points №2

7. Attach right side of cage to points №2 and №6

8. Screw lightly right side of cage with nut and rod from p.2 through ear of cage in point 6 and with bolt M12x1,25x90 in point 2

9. Install between points N \circ 3 and N \circ 4 the brace 240 mm and fix with bolts M10x1,25x30 10. Tighten the fasteners according to the table.

11. Install sliders in points №,7,8,1,2 and fix them with screws M6x16 (In case 10449417 use damper sliders).

!!!Attention, do not simultaneously unscrew the engine mounting bolts at 2 points on one side or at 4 points on both sides of the motorcycle! This can lead to a shift in the position of the engine in the frame!

Tightening torques Nm						
	Connection type					
Thread	Steel	Aluminum				
M6	10	6				
M8	24	20				
M10	48	35				
M12	56	45				

Component table with according numbers in the photo:

N⁰			Items		
1	Bolt M12x1.25x90	Spring washer	Washer	Slider	Screw
		0	0		Commence
	Bolt M12x1.25x90	Spring washer	Washer	Slider	Screw
2		0	0		Commence
	Bolt M10x1,25x30	Spring washer	Washer	Brace D=16mm L=240mm	
3		0	0		
4	Bolt M10x1,25x30	Spring washer	Washer		
		0	0		
	Rod M12x295mm	Nut	Spring washer	Washer	
5			C	0	
		Nut	Spring washer	Washer	
6			G	0	
7	Slider	Screw			
		Connected			
	Slider	Screw			
8		Concerce			