

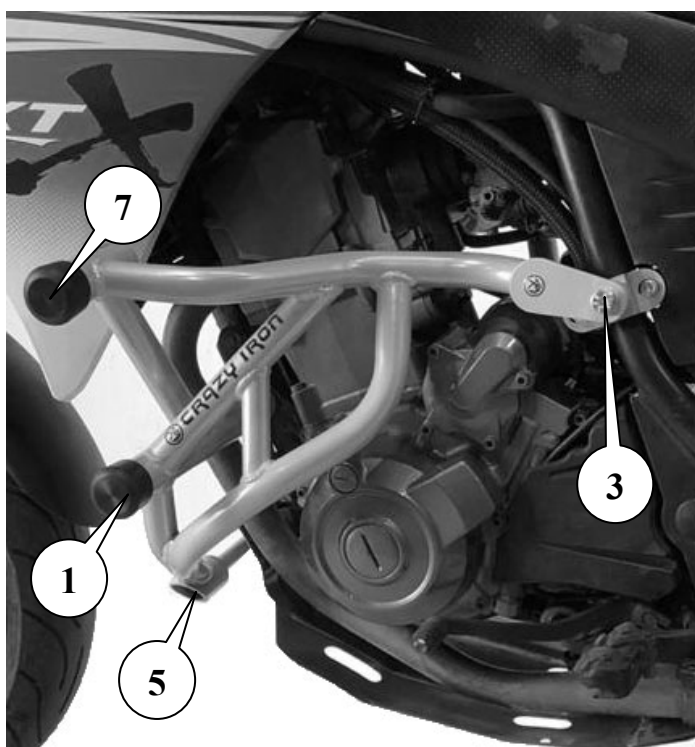
# Crazy Iron



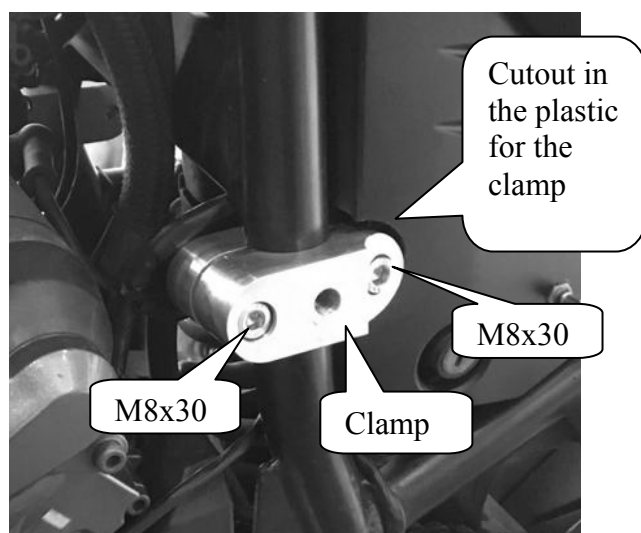
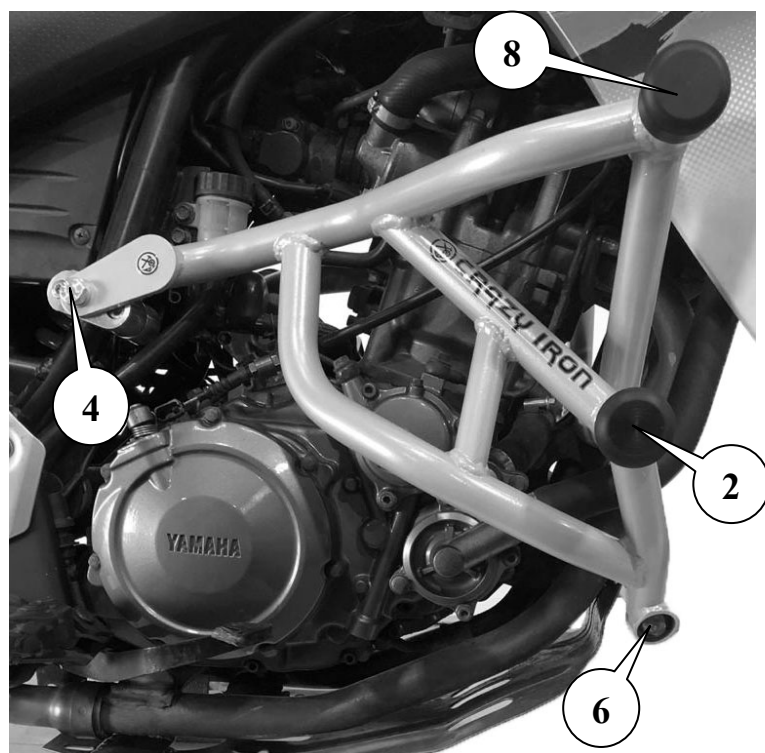
YAMAHA XT660X, XT660R '04-'14  
ID 3700112/3700117

Installing:

Left side:



Right side:









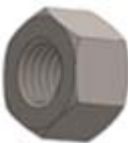



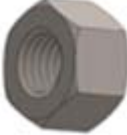



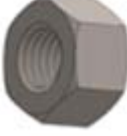













# CRAZY IRON

МЫ ПРОИЗВОДИМ БЕЗОПАСНОСТЬ

1. Comments: 1. Contact a specialized service, do not install the cage yourself!
2. To install the cage, it is necessary to cut holes in the plastic of the motorcycle at point No. 3 to install the fastening clamp
3. Remove original bolt in point №1
4. Fit lightly the retaining clamps on the left and right side of the motorcycle. (See picture)
5. Attach the left side of cage to points # 1 and # 3 (Move the clamp over the frame to match the mounting holes, then fix the clamps with M8x30 bolts)
6. it the M10x1.25x100 Bolt on the left frame of the cage at point # 1
7. Screw lightly With the M10x1.25x20 bolt, the left side of the cage at point No. 3 to the clamp.
8. Attach the right side of cage to points # 2 and # 4 (Move the clamp over the frame to match the mounting holes, then fix the clamps with M8x30 bolts)
9. Fasten the nut onto the M10x1.25x100 Bolt fixing the right side of the cage at point # 2
10. Screw lighty the M10x1.25x20 Bolt on the right side of the cage at point # 4 to the clamp.
11. Install between points No. 5 and No. 6 a brace 180 mm long and fix it with M10x1.25x30 bolts.
12. Tighten the fasteners according to the table..
13. Install sliders in points №№1,2,7,8 and fix them with screws M6x16
14. In case damper cage 3700117 instead normal in points №1,2,7,8 use damper sliders

Tightening torques Nm		
Thread	Connection type	
	Steel	Aluminum
M6	10	6
M8	24	20
M10	48	35
M12	56	45

N	Items				
1	Bolt M10x1,25x100	Washer		Slider	Screw
					
2		Washer	Nut	Slider	Screw
					
3	Bolt M10x1,25x20	Nut	Washer	Clamp	
					
4	Bolt M10x1,25x20	Nut	Washer	Clamp	
					
5	Bolt M10x1,25x30	Spring Washer	Washer	Brace L=180	
					
6	Bolt M10x1,25x30	Spring Washer	Washer		
					
7	Slider	Screw			
					
8	Slider	Screw			
	