

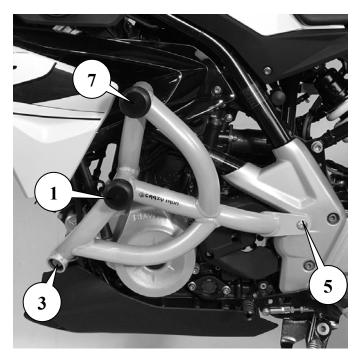
МЫ ПРОИЗВОДИМ БЕЗОПАСНОСТЬ

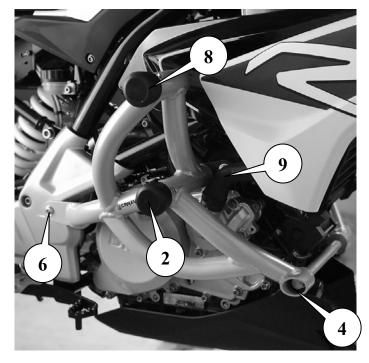


BMW G310R ID: 90207012

Left side:

Installing Right side:

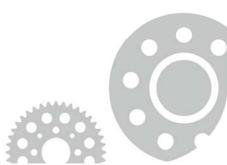
















МЫ ПРОИЗВОДИМ БЕЗОПАСНОСТЬ

Comments:

- 1. Contact a specialized service, do not install the cage yourself!
- 2. Remove original bolts at points №9 and №6
- 3. Fasten the mounting plate at point No. 9 with a bolt M10x50 through the sleeve 22x10x10 to the motorcycle.
- 4. Attach the right side of the cage to the motorcycle and fasten it with the bolts at points # 2 and # 6 through the sleeve
- 5. Remove original bolts at points №1 and №5
- 6. Attach the left side of the cage to the motorcycle and fasten it with the bolts at points # 1 and # 5 through the sleeve 16x10x12
- 7. Install the brace between points # 3 and # 4 and screw it on with bolts M10x30
- 8. Tighten the fasteners according to the table.
 9. Instal sliders at points №№1,2,7,8 and fix with self-tapping screws
- 10. For DAMPER Cage 90207017 at points 1,2,7,8 use DAMPER Sliders instead PRO Sliders

NEVER LOOSEN ENGINE BOLTS FROM THE LEFT AND RIGHT SIDES AT THE SAME TIME!!!

Tightening torques Nm					
Thread	Connection type				
	Steel	Aluminum			
M6	10	6			
M8	24	24 20			
M10	48	35			
M12	56	45			







Point			Items		
	Bolt M10x70	Spring-washer	Washer	Slider	Self-tapping screw
1		0	0		Ommon
	Bolt M10x40	Spring-washer	Washer	Slider	Self-tapping screw
2		0	0		Ommin
	Bolt M10x1,25x30	Spring-washer	Washer	Brace L=200	
3		0	0		
4	Bolt M10x1,25x30	Spring-washer	Washer		
		0	0		
5	Bolt M8x50	Spring-washer	Washer	Sleeve 16x10x12	
		0	0		
	Bolt M8x50	Spring-washer	Washer	Sleeve 16x10x12	
6		0	0	9	
7	Slider	Self-tapping screw			
		Commin			
8	Slider	Self-tapping screw			
		Ommon .			
	Bolt M10x50	Spring-washer	Washer	Plate	Sleeve 22x10x10
9		0	0		