

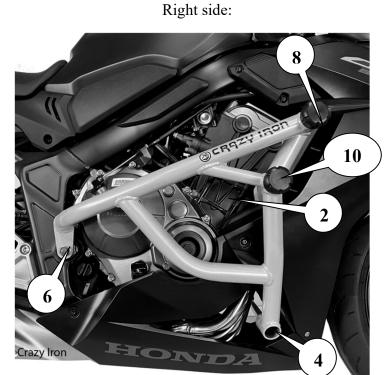
HONDA CBR650R 2019-ID: 109312/109317

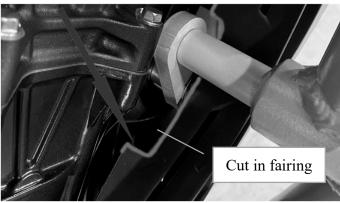


Installing:

Left side:







Tightening torques Nm					
	Connection type				
Thread	Steel	Aluminum			
M6	10	6			
M8	24	20			
M10	48	35			
M12	56	45			

Comments:

- 1. Contact a specialized service, do not install the cage yourself!
- 2. To install the cage, it is necessary to make cuts in the fairing of the motorcycle on the left and right sides. (See photo)
- 3. Remove original bolt in point №1 and attach plate 072 with bolt M12x1,25x80. Don't tight bolt, plate must be movebale
- 4. Attach left side of cage to point №9 through spacer 24x10x14 and to point №5.
- 5. Screw lightly left side of cage with bolt M10x1,25x70 in point №9
- 6. Insert through cage rod M10x380 in point №5
- 7. Remove original bolt in point №2 and screw plate 072 with bolt M12x1,25x70 trough the spacer sleeve 22x12x14. Don't tight bolt, plate must be movebale
- 8. Attach right side of cage to point №2 and through the spacer sleeve 22x10x5 with rod to the point №6.
- 9. Screw lightly right side of cage with bolt M10x1,25x70 in point №2
- 10. Install the brace 265mm between points №3 and №4 and fix it with bolts M10x1,25x30
- 11. Screw nut in point Nº6 and bolts in point Nº1 and Nº2
- 12. Tighten all fasteners according to the table.
- 13. Install caps in points №5 и №6.
- 14. Install sliders in points №7.8,9,10 (in case Damper Cage use Damper sliders)

Component table with according to numbers in the photo:

No			Items		
7,-	Bolt M10x1,25x80	Spring washer	Washer	Plate 072	
1		0	0		
	Bolt M10x1,25x70	Spring washer	Washer	Plate 072	Spacer 22/12/14
2		0	0		0
	Bolt M10x1,25x30	Spring washer	Washer	Brace L=265	
3		0	0		
	Bolt M10x1,25x30	Spring washer	Washer		
4		0	0		
	Rod M10x380	Nut	Washer	Spacer 24/10/14	
5			0		
6		Nut	Washer	Spacer 22/10/5	
			0		
	Slider	Screw			
7		China Contraction of the Contrac			
	Slider	Screw			
8		Ommon			
9	Bolt M12x1,25x70	Spring washer	Washer	Slider	Screw
		0	0		Ommun .
Mes	Bolt M12x1,25x70	Spring washer	Washer	Slider	Screw
10		0	0		Ommon)